

## Electrochemical Treatment of Pharmaceutical and Industrial Wastewater by Anodic Oxidation

3IMEBE - Palma de Mallorca, 21-25 September 2008

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#### Aims

- Backgrounds & reasons for the treatment
- Project phases & investigated substances
- Results
- Summary & next steps...





 Development of a treatment process for the degradation of pharmaceuticals and industrial used chemicals in wastewater



- Release of pharmaceuticals into surface waters may lead to an increased dissemination of antibiotic resistance
- Endocrine substances like hormones are suspected to promote feminizing effects



# **Further Aims**

- Elimination of pharmaceutical substances and complexing agents found in wastewater as micro pollutants
  - Verification through indicators (e.g. Carbamazepine, EDTA)
- Usability evidence and combination of two innovate technologies
  - Anodic Oxidation
  - Ozonation
- Pilot Plants in Lab-scale and Tech-scale
- Investigation of the applicability in central or decentral treatement systems
  - Sewage treatment plants (STP)
  - Hospitals
  - Pharmaceutical producers / Industry



# Background

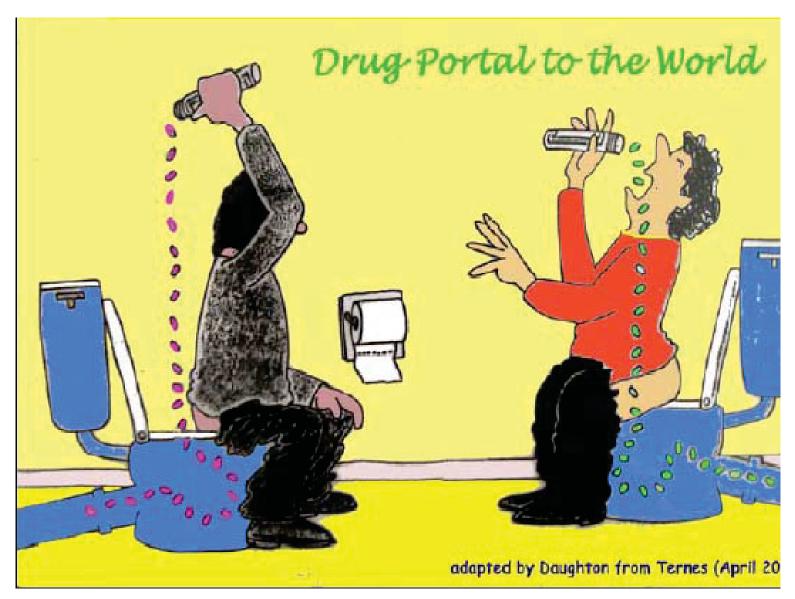
#### Complexing agents

- Till 2015 complete implementation of Directive 2000/60/EC (framework for Community action in the field of water policy)
- Austria: "QZV Oberflaechengewaesser" (Surface water)
- Complexing agents listed as priority substances → threshold values

#### Pharmaceuticals

- Partial not treatable in conventional STP (e.g. Carbamazepin)
- Impacts on humans and animals can't be ruled out
- Risk of antibiotic resistances
- Annual increase of pharmaceutical consumption (human aging, intensive care medicine)

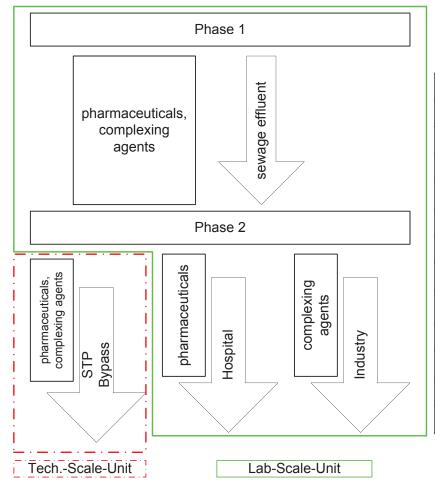




Source: Koelner Wasser- und Abwassertage, Ternes 2005



## **Project Phases**

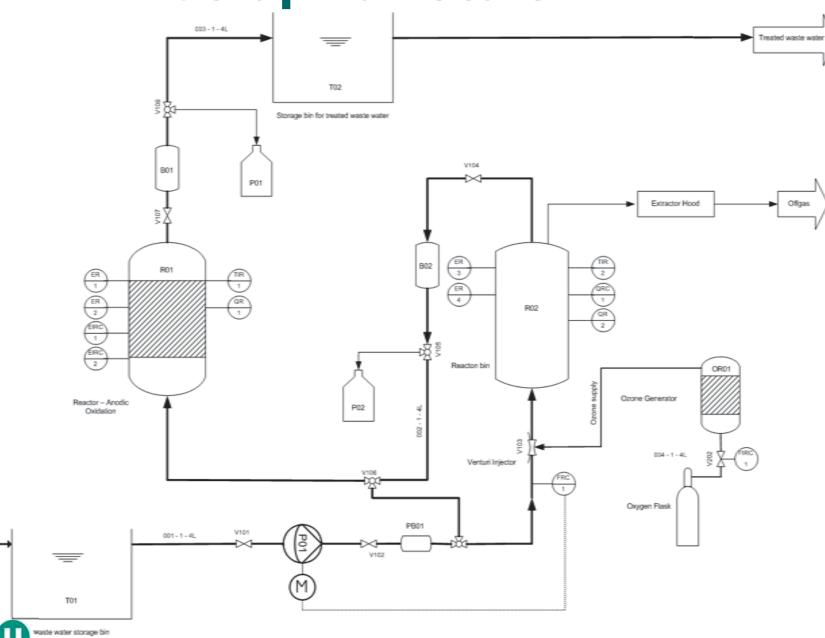


#### **Investigated Substances**

Substance	CAS-number	Category	
1.3-PDTA		Complexing agent	
DTPA		Complexing agent	
EDTA	60-00-4	Complexing agent	
ΝΤΑ	139-13-9	Complexing agent	
Carbamazepine	298-46-4	Antieptileptic drug	
Caffein	48-08-2	Psychostimulant	
Diazepam	439-14-5	Psychiatric drug	
Erythromycin-H <sub>2</sub> O	114-07-8	Antibiotic	
Josamycine	16846-24-5	Antibiotic	
Roxithromycin	80214-83-1	Antibiotic	
Sulfomethoxazole	743-26-6	Antibiotic	
Trimethoprim	738-70-05	Antibiotic	



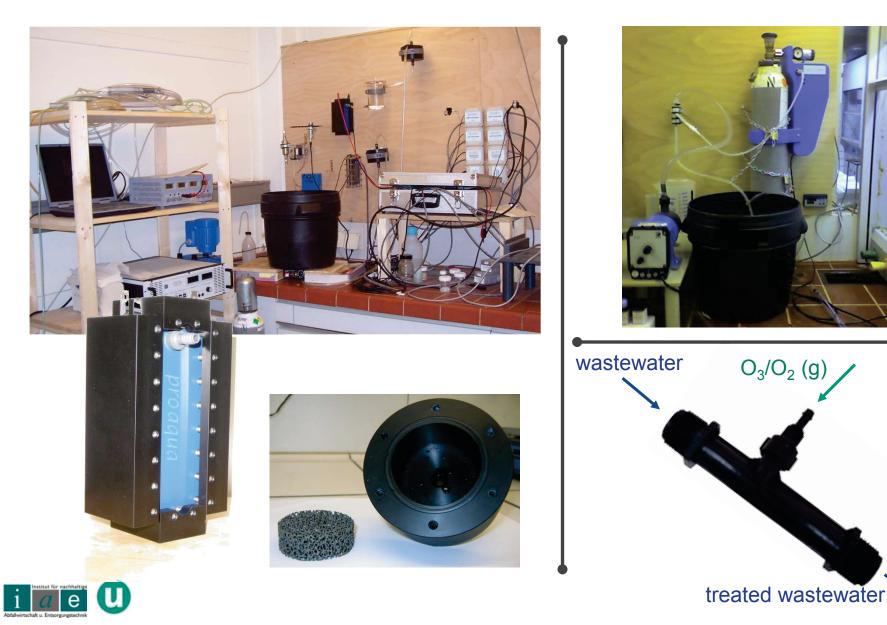
#### **Setup: lab scale**



waste water

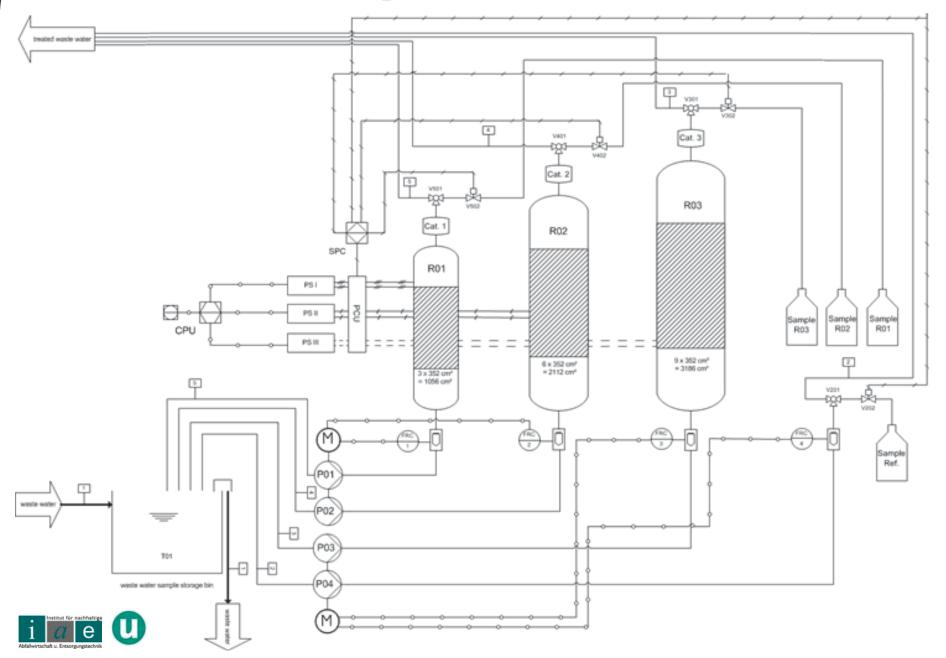
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#### **Setup: lab scale**



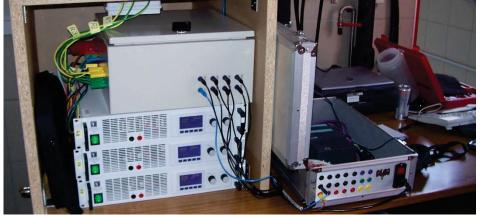
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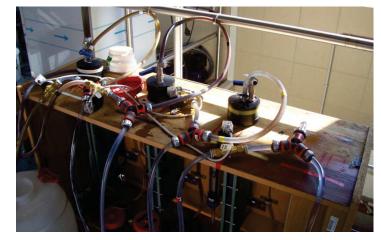
#### **Setup: tech scale**



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### Test program

Project		Aggregate			
	Experiment parameter	Lab scale unit		Tech scale	
phase		Anodic Oxidation	Ozonisation	unit	
I	Synthetic waste water with EDTA	х	Х		
	Degradability experiments with pharmaceutics endowment	Х	Х		
	Real waste water without additional endowment	х	х		
	Variation of current densities and flow rates	х	Х		
	Different contact methods		х		
	Treatment combinations	х	х		
II	Experiments with industrial waste water	х	х		
	Variation of current densities and flow rates	х	х	х	
	Serial connections of the reactors			x	
	Venturi injector for the ozone contact		х		
	Ozonization as reference method			х	

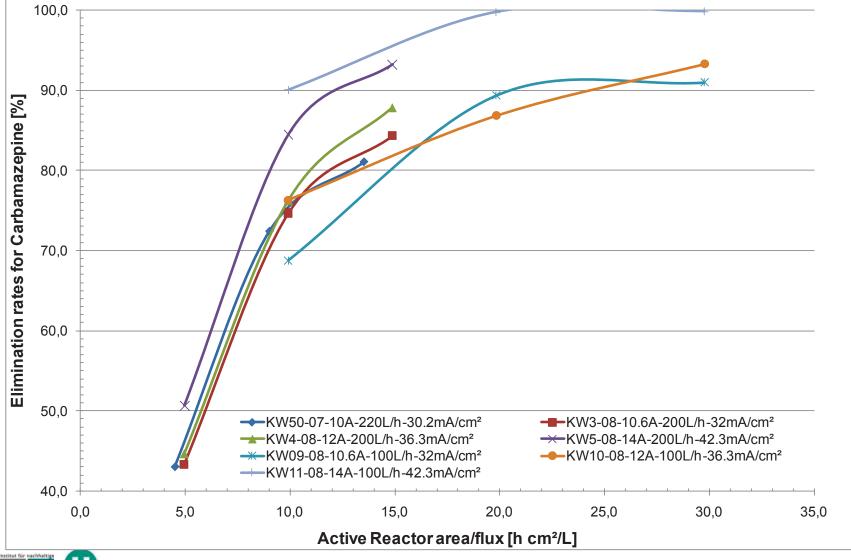


#### **Results – a short overview**

- Degradation of Carbamazepine with Anodic Oxidation (tech scale)
- Comparison of the usability of O<sub>3</sub>
  depending on the treated media
- Comparison of the achieved redox potential (lab scale)

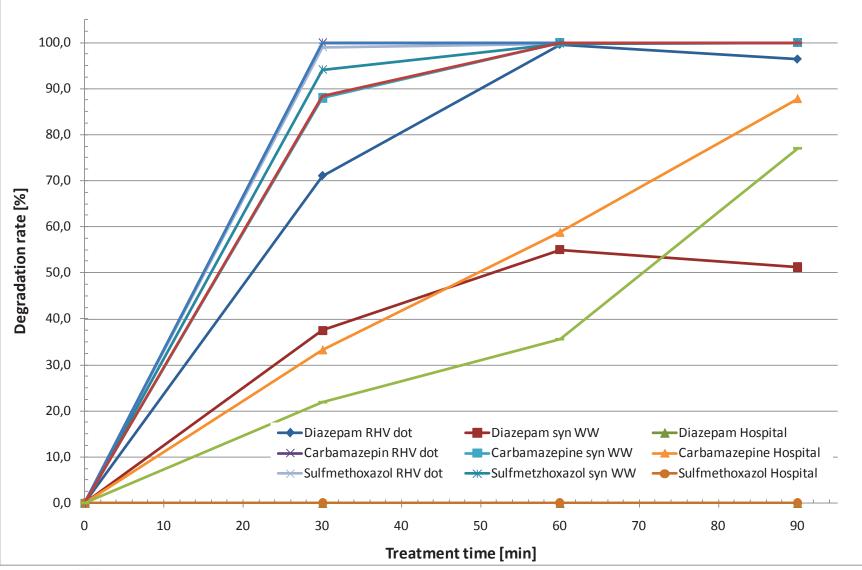


#### **Reduction of carbamazepin**



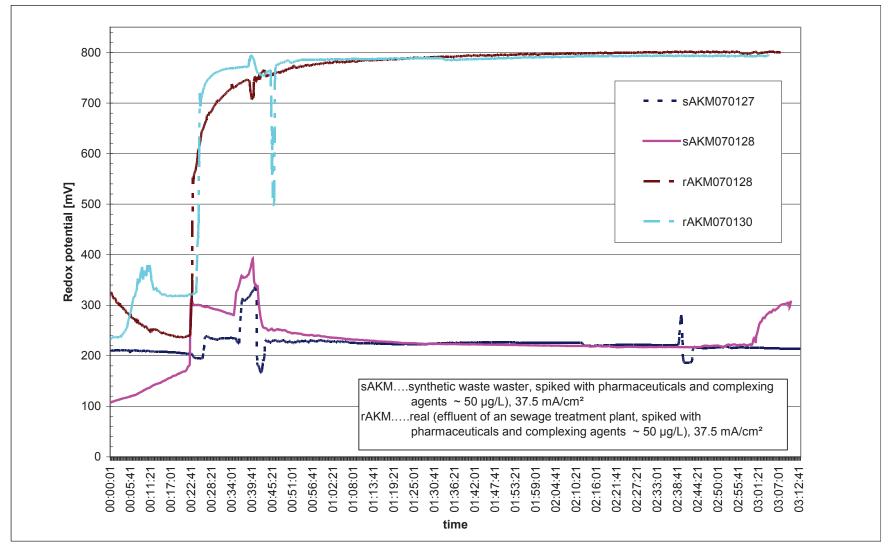
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#### Ozonation





#### **Process data redox potential**



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Comparison of the redox potential – synthetic wastewater vs. real wastewater

## Summary & next steps...

- Real wastewater shows better results after the treatment with anodic oxidation than synthetic wastewater
- Elimination rates up to 99 % (pharmaceuticals (e.g. Carbamazepine), complexing agents approx. 50 %
- Problems with sample quality (ng/L-range)
- Max. flow rate 250 L/h (x4)
- Costs depends on current density (0,16-0,60 €/m<sup>3</sup>)

- Usage of an automatically sample unit
- Installation of an ozonation treatment system on the tech. scale unit
- Further optimisation of the treatment systems (costs for power supply, increased flow rate)
- Combination of both treatment technologies
- Balance influent/effluent/treatment unit of the investigated STP



# Many thanks for your attention!

# The project is kindly supported by the following institutions



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